

sub 1
sub 2
sub 3

12. (Amended) Method according to claim 10, wherein the optical image or device is a reflective foil OVD or other like device.

17. (Amended) Security document according to claim 13, and including an at least partially transparent substrate having first and second opposing faces, and an opacifying layer applied to at least one of the faces, the first at least partially transparent portion being applied to leave an uncoated area on the at least one surface.

sub 1
sub 2
sub 3

18. (Amended) Security document according to claim 13, and further including a second at least partially transparent portion for transmitting part only of the light beam from the light beam source, the second at least partially transparent portion thus acting as a pseudo point light source.

sub 1
sub 2
sub 3

19. (Amended) Security document according to claim 13, wherein the security document includes an optical image or device, applied to the opacifying portion, which interacts with the patterned beam impinging on the opacifying portion to create a visual security effect.

sub 1
sub 2
sub 3

20. (Amended) Method of producing a security document according to claim 1, including the steps of:

forming an at least partially transparent substrate having first and second opposing surfaces, coating at least one face of the substrate within an opacifying layer, the opacifying layer being applied to leave a first uncoated area on the at least one surface,

conveying the optical projection element into position over the first uncoated area, and transferring the optical projection element onto the substrate.

sub 1
sub 2
sub 3

25. (Amended) Method according to claim 20, wherein the opacifying layer is applied to also leave a second uncoated area on the at least one surface, the second uncoated area acting as a pseudo point light source when a light beam passes through the security document in the second uncoated area.

26. (Amended) Method according to claim 20, and further including the step of: applying an optical image or device to an opacifying portion of said opacifying layer.

In the Abstract:

Insert the following abstract:

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